



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ONORM GX 8 CrNi 12

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - ONORM GX 8 CrNi 12 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 max.	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	0.400 max.		
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	11.500 - 12.500		
Molybdenum	Mo %	0.500 max.		
Nickel	Ni %	0.800 - 1.500		
Copper	Cu %	0.300 max.		
Vanadium	V %	0.800 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 540 - 800 Yield Strength in Mpa 355 min. Elongation in % 16 min. Reduction of Area in % - Hardness in HB - Impact in Joule 40 J @ RT	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 10213 GX8CrNi12	BS	British	Plate, Tubes and Forging
GX8CrNi12-1	ISO	International	Casting
1.4107	ISO	International	Casting
SCS 1	JIS	Japan	Casting
1.4107	ONORM	Australia	Casting
GX 8 CrNi 12	NBN	Belgium	Casting
1.4107	NBN	Belgium	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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